



SOMERS FORGE LIMITED

JOB SPECIFICATION

JOB TITLE: Conventional/CNC Turner (Machining, Heavy Engineering)

REPORTING TO: Machine Shop Manager

DEPARTMENT: Machine Shop

SUPERVISORY RESPONSIBILITY: Currently none but all members of the department are expected to supervise trainees and apprentices

JOB PURPOSE: To ensure quality engineering of components using relevant procedures and methods. Ensure health and safety in the workplace. To provide training where necessary.

MAIN DUTIES AND RESPONSIBILITIES:

- Interpreting 2D engineering drawings.
- Planning / setting up machine, process & tools to achieve drawing requirements.
- Turning on large components up to 20metres in length to tight tolerances (+/- .05mm)
- Basic programming using Siemens controls
- Use of overhead pendant cranes.
- Deburring components.
- Maintaining machinery, swarf removal, routine oiling and greasing etc.
- Carry out daily bookings.
- Adhere to and encourage health and safety methods and procedures.
- Inspection for all components throughout the process.
- Make sure all Machine Shop areas are tidy and organised.
- Complete flexibility and mobility of labour as necessary.