



# SOMERS FORGE LIMITED

## JOB SPECIFICATION

**JOB TITLE:** Vertical Borer, Setter, Operator. (Heavy Engineering.)

**REPORTING TO:** Machine Shop Manager & Supervisor's

**DEPARTMENT:** Machine Shop

**SUPERVISORY RESPONSIBILITY:** Currently none but all members of the department are expected to supervise trainees and apprentices

**JOB PURPOSE:** To ensure quality machining of components using relevant processes, procedures and methods. Ensure health and safety regulations are adhered to and to promote a safe workplace. To provide training and guidance where necessary.

### **MAIN DUTIES AND RESPONSIBILITIES:**

- Operating Webster Bennetts / Berthiez vertical boring machines
- Programming using Siemens Sinumerik controls
- Machining quality components in accordance with technical engineering drawings and specifications
- Handling and machining up to 10 Tonnes.
- Setting and clocking up one off, forged components using clamps, angle plates, etc.
- Use of overhead cranes. (LOLER Training will be provided)
- Correctly identifying parts using hard stamping.
- Deburring components and ensuring they are fit for transportation.
- Maintaining machinery, swarf removal, routine oiling and greasing etc.
- Carry out daily bookings against route card jobs and timings.
- Adhere to and encourage health and safety methods and procedures.
- Inspection for all components throughout the process.
- Complete flexibility and mobility of labour, as necessary.
- Maintain a safe working environment and comply with the Company's H&S Policy.

### **REQUIREMENTS**

A self-starter with excellent communication and interpersonal skills. You will be conscientious, methodical and able to work to your own initiative. You must have the ability to deliver under pressure, be enthusiastic and responsible. Have experience of working in a similar, manufacturing / forging environment. Task orientated with the ability to build effective relationships; you will adopt a proactive approach to supporting the machine shop function.

- Vertical boring / turning experience.
- Siemens programming controls experience (preferrable)
- Time Served Apprenticeship, with an appropriate craft or technical qualification. (preferrable)
- Must have experience working in a similar forging, heavy engineering industry.
- Able to read and interpret technical Engineering drawings.
- Working Double Day Shifts – 6am – 2pm, 2pm – 10pm