



SOMERS FORGE LIMITED

JOB SPECIFICATION

JOB TITLE: 5-Axis CNC Machinist – Miller. Programmer, Setter, Operator. (Heavy Engineering.)

REPORTING TO: Machine Shop Manager & Supervisor

DEPARTMENT: Machine Shop

SUPERVISORY RESPONSIBILITY: Currently none but all members of the department are expected to supervise trainees and apprentices

JOB PURPOSE: To ensure quality machining of components using relevant processes, procedures and methods. Ensure health and safety regulations are adhered to and to promote a safe workplace. To provide training and guidance where necessary.

MAIN DUTIES AND RESPONSIBILITIES:

- Machining quality components in accordance with technical engineering drawings and specifications
- Heidenhain controls.
- Setting and clocking one off components using clamps, angle plates, etc.
- Software use, modelling using Solidworks, programming using NCG Cam (Training will be provided on software).
- Use of overhead cranes. (LOLER Training will be provided)
- Correctly identifying parts using hard stamping.
- Deburring components and ensuring they are fit for transportation.
- Maintaining machinery, swarf removal, routine oiling and greasing etc.
- Carry out daily bookings against route card jobs and timings.
- Adhere to and encourage health and safety methods and procedures.
- Inspection for all components throughout the process.
- Complete flexibility and mobility of labour as necessary.
- Maintain a safe working environment and comply with the Company's H&S Policy.

REQUIREMENTS

A self-starter with excellent communication and interpersonal skills. You will be conscientious, methodical and able to work to your own initiative. You must have the ability to deliver under pressure, be enthusiastic and responsible. Have experience of working in a similar, manufacturing / forging environment. Task orientated with the ability to build effective relationships; you will adopt a proactive approach to supporting the machine shop function.

- 5-Axis machining experience
- Heidenhain controls experience
- Time Served Apprenticeship, with an appropriate craft or technical qualification. (preferrable)
- Must have offline programming experience.
- Must have experience milling with 3 or more axes.
- Able to read and interpret technical Engineering drawings.
- Able to 3D CAD model using Solidworks
- Working Shifts – 6am – 2pm , 2pm – 10pm